

Excipient

ICH-Q7 GMP Manufactured Product

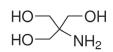
TROMETHAMINE (TRIS), USP, EP, JP, LBLE, GMP Excipient Grade

Low Bioburden, Low Endotoxin, Multicompendial, GMP Manufactured

INTENDED FOR USE AS AN EXCIPIENT

Tromethamine (Tris), is commonly used as a buffer and excipient in biological applications downstream in the manufacture of drug products. Tris is considered a "Good's" buffer because it has low UV absorptivity, minimal reactivity, stable pH and is soluble in water.

Lead Time: 3-months Minimum Order Quantity: 500kg



CAS #: 77-86-1 Formula: C₄H₁₁NO₃ Solubility in Water @ 25°C (g/L): 550 F.W.: 121.14 g/mol pH @ 20°C (5% aq. Soln.): 10.0 - 11.5 Useful pH: 7.0 - 9.0 pKa @ 20°C: 8.3

BIO EXCIPIENT GRADE | Product Code: TRIS-3255 | Previously: TR3255

C₄H₁₁NO₃ • F.W. 121.14 g/mol • CAS# 77-86-1

USP Compendia

ANALYSIS	SPECIFICATIONS
Assay (dried basis)	99.0-101.0%
Identification A	Passes Test
Identification B	Passes Test
Identification C	Passes Test
Loss on Drying	1.0% max.
Melting Range	168-172°C
pH (1 in 20)	10.0-11.5
Residue on Ignition	0.1% max.

These are general specifications. BioSpectra will customize our products to meet your quality based requirements.



EP Compendia

ANALYSIS	SPECIFICATIONS
Appearance of Solution	Passes Test
Assay (dried basis)	99.0-100.5%
Chloride (Cl)	≤ 100 ppm
Identification A	Passes Test
Identification B (Melting Range)	168-172°C
Identification C	Passes Test
Identification D	Passes Test
Iron (Fe)	10 ppm max.
Loss on Drying @ 105°C	0.5% max.
pH (5%)	10.0-11.5
Related Substances	≤ 1.0%
Sulfated Ash	0.1% max.



Quality Assurance / Regulatory Support / Quality Control

JPC Analysis

ANALYSIS	SPECIFICATIONS
Arsenic (As)	1.6 ppm max.
Assay (Dried Basis)	99.0-101.0%
Clarity and Color of Solution	Passes Test
Heavy Metals	8 ppm max.
Identification A	Passes Test
Identification B	Passes Test
Loss on Drying	0.5% max.
Melting Point	168-172°C
рН	10.3-10.7
Residue on Ignition	0.1% max.

Other

ANALYSIS		SPECIFICATIONS
Absorbance (1M)	260nm 280nm 430nm	0.06 a.u. max. 0.06 a.u. max. 0.01 a.u. max.
Absorbance (10%)	260nm 280nm 430nm	0.03 a.u. max. 0.02 a.u. max. 0.004 a.u. max.
Absorbance (40%)	290nm	0.2 a.u. max.
APHA Color, 20% Solution		20 APHA max.
Appearance and Color		White, Crystalline powder to needle-like crystals
Assay (dried basis)		99.9% min
Endotoxins		≤ 2.5 EU/g
Enzymes	DNase Protease RNase	None Detected None Detected None Detected
Heavy Metals (as Pb)		1 ppm max.
Insoluble Matter		0.005% max.
Karl Fischer Water		1.0% max.
Loss on Drying		0.3% max.
Microbial Content	TAMC TYMC	≤ 100 CFU/g ≤ 100 CFU/g
Related Substances		0.1% max.
Residue on Ignition		0.05% max.
Trace Metals	Arsenic (As) Calcium (Ca) Copper (Cu) Iron (Fe) Lead (Pb) Magnesium (Mg) Manganese (Mn) Zinc (Zn)	< 1.6 ppm < 1 ppm < 1 ppm < 1 ppm < 1 ppm < 5 ppm < 1 ppm < 1 ppm < 1 ppm

General Product Description:

- The manufacturing of Tromethamine TRIS-3255 is performed at BioSpectra's Stroudsburg, PA facility and is conducted in a dedicated processing area using only dedicated equipment.
- Tromethamine is a White Crystalline
 product
- Molecular Formula: $C_4H_{11}NO_3$
- Molecular Weight: 121.14 g/mol.
- CAS Number: 77-86-1
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all
 Tromethamine TRIS-3255
 manufactured at BioSpectra and
 its raw materials are not derived
 from or come in contact with animal
 parts, products and/or byproducts.
 Tromethamine manufactured at
 BioSpectra and any raw materials
 used in the manufacture of
 Tromethamine at BioSpectra are not
 subject to genetic modification.
- Synonyms: Tris, Tromethamine, Tris(hydroxymethyl)aminomethane

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Quality Assurance / Regulatory Support / Quality Control

BI©SPECTRA Key Compliance Attributes of BioSpectra Grades	Bio Excipient Grade ICH-Q7 Compliant Manufactured
Suitable for Research and Diagnostic	✓
Each Batch 100% Analyzed	✓
Management of Change	✓
Validated Analytical Methods	✓
Compendial Testing	✓
Trace Metals Analyzed	✓
Stability Testing Program	✓
BioSpectra Supply Chain Audit Trail	✓
Product Origin Statement	✓
Customer Quality Audits	✓
Validated Manufacturing Process	✓
US Manufactured at BioSpectra	✓
IPEC cGMP Compliant Manufactured	✓
Customized Additional Specifications	✓
Multi-Compendial Testing	✓
Low Bioburden Low Endotoxin (LBLE)	✓
Enzyme Tested	✓
Suitable for use as Excipient	✓
Microbial / Endotoxin Tested	√
Manufactured in FDA Registered Facility	
Customized Manufacturing Schedule	✓
Custom Regulatory Packet Accelerated Stability	· · ·
Video Conference access to BioSpectra Sites	•
Complete access to Product Traceability	✓
Access to Supply Chain Information	✓
ICH-Q7 Qualified Utilities	✓
ICH-Q7 Compliant Manufactured	 ✓
Type IV Drug Master File	✓

✓ indicates an attribute or level of compliance which is granted or available based on the purchase of the product grade.

Bio Excipient Grade: Intended for use as ICH-Q7 Compliant Excipient

LBLE: LBLE applies when product specifications include

requirements for Bioburden Testing (TAMC/TYMC and/or Endotoxin).

LBLE stands for Low Bioburden, Low Endotoxin non-sterile products suitable for further use in parenteral manufacturing and other sterile applications.

GMP Compliance:

Bio Excipient Grade Tromethamine Multicompendial TRIS-3255 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Tromethamine Multicompendial is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Expiration:

The recommended expiration period for Tromethamine is three years from the date of manufacture.

Storage and Shipping Conditions:

Store in a cool, dry place. Store in a cool, dry, well-ventilated area away from incompatible substances. Keep away from acids. Keep containers tightly closed.

Package Sizes:

10 kg and 25 kg pails and 50 kg drums

Product Statements:

<u>Plant or Animal Origin Statement:</u> BioSpectra certifies that Tris, Product Code TRIS-3255, manufactured by BioSpectra is of Synthetic origin. BioSpectra certifies that Tris, Product Code TRIS-3255, is not derived from Plant or Animal Origin.

<u>Metal Residue Statement:</u> BioSpectra certifies that Tris, Product Code TRIS-3255, manufactured by BioSpectra is manufactured without the use of metal catalysts and metal reagents. There are no known risks to metal residues in this product.

<u>Melamine Statement:</u> Based on the manufacturing process and the controlled handling, storage, and analysis of Tris, Product Code TRIS-3255, BioSpectra certifies that there is low risk for melamine contamination. Additionally, when tested for melamine, this product reports less than 0.15 ppm.

<u>Residual Solvents Statement:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

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