BISPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	24-Jul-2020	24-Jul-2023	: Date of Next Review
Prepared By:	Amy Hosein	19-002973 v.7.0	: Supersedes
QA/QC Approval:	Carissa McCollian	Amy Yencho	: Management Approval
Reason for Revision:	See Revision History in ensur.		

CERTIFICATE OF ANALYSIS Tris Bio Excipient Grade / TR3255-K050

LOT: TR3255-020-1220 NH₂C(CH₂OH)₃ \wedge F.W. 121.14 g mol. \wedge CAS# 77-86-1 Manufacturing Date: 10/13/20 Retest Date: 10/31/22 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360 Packaging Date: 12/8/20 Packaging Site: 100 Majestic Way, Bangor PA, 18013 Meets or Exceeds USP, EP and JPC Specifications

USP COMPENDIA

ANALYSIS SPECIFICATION		TEST RESULT
Appearance and Color	White, crystalline powder to needle- like crystals	White, crystalline powder to needle- like crystals
Assay (Dried Basis)	99.0-101.0%	100.0%
Identification A	Passes Test	Passes Test
Identification B	Passes Test	Passes Test
Identification C	Passes Test	Passes Test
Loss on Drying	1.0% max.	0.2%
Melting Range	168-172°C	170 - 172 °C
pH (1 in 20)	10.0 - 11.5	10.7
Residue on Ignition	0.1% max.	<0.1%
	EP COMPENDIA	
ANALYSIS	Specification	TEST RESULT
Appearance of Solution	Passes Test	Passes Test
Assay (Dried Basis)	99.0-100.5%	100.0%
Chloride (Cl)	$\leq 100 \text{ ppm}$	<100 ppm
Identification A	Passes Test	Passes Test
Identification B (Melting Range)	168-172°C	170 - 172 °C
Identification C	Passes Test	Passes Test
Identification D	Passes Test	Passes Test
Iron (Fe)	10 ppm max.	<10 ppm
Loss on Drying @105°C	0.5% max.	0.2%
pH (5%)	10.0-11.5	10.7
Related Substances	$\leq 1.0\%$	<1.0%

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Sulfated Ash		0.1% max.	<0.1%	
		JPC ANALYSIS		
Analysis		SPECIFICATION	TEST RESULT	
Arsenic (As)		1.6 ppm max.	≤ 1.6ppm	
Assay (Dried Basis)	99.0-101.0%	100.0%	
Clarity and Color of	of Solution	Passes Test	Passes Test	
Heavy Metals		8 ppm max.	≤ 8ppm	
Identification A		Passes Test	Passes Test	
Identification B		Passes Test	Passes Test	
Loss on Drying		0.5% max.	0.2%	
Melting Point		168-172°C	170 - 172 °C	
рН		10.3 - 10.7	10.5	
Residue on Ignition		0.1% max.	<0.1%	
Analy	SIS	Specification	TEST RESULT	
	260nm	0.06 a.u. max	0.01 a.u.	
Absorbance (1M)	280nm	0.06 a.u. max	0.01 a.u.	
	430nm	0.01 a.u. max	<0.01 a.u.	
	260nm	0.03 a.u. max.	0.01 a.u.	
Absorbance (10%)	280nm	0.02 a.u. max.	0.01 a.u.	
	430nm	0.004 a.u. max.	<0.004 a.u.	
Absorbance (40%)	290nm	0.2 a.u. max.	<0.2 a.u.	
APHA Color, 20% Solution		20 APHA max.	<20	
Assay (Ultrapure, I	Dried Basis)	99.9% min 100.2%		
Endotoxins		\leq 2.5 EU/g	<1.1 EU/g	
	DNase	None	None	
Enzymes	Protease	None	None	
	RNase	None	None	
Heavy Metals (As I	Pb)	1 ppm max.	$\leq 1 \text{ ppm}$	
Insoluble Matter		0.005% max.	0.001%	
Karl Fischer Water		1.0% max.	0.1%	
Loss on Drying		0.3% max.	0.2%	
Microbial Content	TAMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g	
	TYMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g	
Related Substances		0.1% max.	<0.1%	
Residue on Ignition		0.05% max.	<0.05%	
Arsenic (As)		< 1.6 ppm	< 1.6 ppm	
	Calcium (Ca)	< 1 ppm	< 1ppm	
Trace Metals	Copper (Cu)	< 1 ppm	<1ppm	
	Iron (Fe)	< 1 ppm	< 1ppm	
	Lead (Pb)	< 1 ppm	< 1ppm	

DCN: 19-002973 v.7.1

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Analysis		SPECIFICATION	TEST RESULT
Trace Metals	Magnesium (Mg)	< 5 ppm	< 5ppm
	Manganese (Mn)	< 1 ppm	< 1ppm
	Zinc (Zn)	< 1 ppm	< 1ppm

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000496

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS</u>: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Date: 12/9/20 Job Title: QA Specialist Date: 12/9/20 Job Title: QA Supervisor Prepared by: Reviewed by: