

Excipient

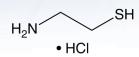
ICH-Q7 GMP Manufactured Product

Cysteamine HCl (2-MEA), LBLE*, GMP, Excipient Grade

*Low Bioburden, Low Endotoxin

INTENDED FOR USE AS AN EXCIPIENT

Cysteamine HCl, a.k.a. 2MEA, has been manufactured for use as a critical process chemical for downstream biological drug manufacturing. Cysteamine HCl has been manufactured and purified under strict ICH-Q7 guidelines for excipient materials and can be considered an excipient grade product.



CAS #: 156-57-0

 $\textbf{Molecular Formula:} \ C_2H_7N_1S \bullet HCl$

Solubility in Water (g/L): 113.6

F.W.: 113.61 g/mol **pH @ 25°C:** 3.5 - 5.0

BIO EXCIPIENT GRADE | Product Code: CSMH-3250 | Previously: CH3250

C₂H₇N₄S • HCl F.W. 113.61 g/mol. CAS# 156-57-0



These are general specifications. BioSpectra will customize our products to meet your quality based requirements.

ANALYSIS		SPECIFICATIONS	
Appearance and Color		White or colorless crystals or powder, may contain lumps	
Appearance of Solution		Colorless, clear solution	
Argentometric Titration		30.6 – 31.8%	
Assay (HPLC Weight %)		98.0 – 102.0%	
Bioburden		≤ 100 CFU/g	
Endotoxin		≤ 50 EU/g	
HPLC Minor Component 1 (Area %)		Cystamine ≤ 2.0%	
Heavy Metals		≤ 20 mg/kg (ppm)	
Identification (IR)		Conforms to reference standard	
Loss on Drying		≤ 1.0%.	
Trace Metal Analysis (ICP)	Aluminum (Al) Arsenic (As) Barium (Ba) Bismuth (Bi) Calcium (Ca) Cadmium (Cd) Cobalt (Co) Chromium (Cr) Copper (Cu) Iron (Fe) Mercury (Hg)	≤ 5 ppm ≤ 1 ppm ≤ 5 ppm ≤ 5 ppm ≤ 10 ppm ≤ 1 ppm	



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ANALYSIS		SPECIFICATIONS
Trace Metal Analysis (ICP)	Potassium (K) Lithium (Li) Magnesium (Mg) Manganese (Mn) Molybdenum (Mo) Sodium (Na) Nickel (Ni) Lead (Pb) Antimony (Sb) Selenium (Se) Strontium (Sr) Vanadium (V) Zinc (Zn)	' '
Purity (HPLC Area %)		≥ 98.0%
Purity (Cysteamine (HPLC))		≥ 92.0% ≤ 8.0% related substances
Residual Solvents	Ethanol Isopropyl Alcohol (IPA) Tert-Butylmethyl Ether	≤ 5000 ppm ≤ 5000 ppm ≤ 5000 ppm
Solubility		Clear and Colorless

<u>ELEMENTAL IMPURITIES:</u> This product complies with ICHQ3D, USP <232> and USP <233> requirements for Elemental Impurities.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Lead Time: 9-months

Minimum Order Quantity: Stock- 25kg / No Stock: 100kg

General Product Description:

- The manufacturing of Cysteamine HCl (2-MEA), CSMH-3250 is performed at BioSpectra's Bangor, PA facility utilizing multi-use equipment. Equipment used in the manufacturing of Cysteamine HCl (2-MEA), CSMH-3250 is cleaned in accordance with BioSpectra's Process Cleaning Validation Master Plan.
- Cysteamine HCl (2-MEA) is a White Crystalline product
- Molecular Formula: C₂H₇N₄S HCl
- Molecular Weight: 113.61 g/mol.
- CAS Number: 156-57-0
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all Cysteamine HCl (2-MEA), CSMH-3250 manufactured at BioSpectra and its raw materials are not derived from or come in contact with animal parts, products, and/or byproducts.
- Cysteamine HCl (2-MEA) manufactured at BioSpectra and any raw materials used in the manufacture of Cysteamine HCl (2-MEA) at BioSpectra are not subject to genetic modification.
- Synonyms: 2 Aminoethanethiol Hydrochloride

GMP Compliance:

Bio Excipient Grade Cysteamine HCl (2-MEA), CSMH-3250 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Cysteamine HCl (2-MEA) is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Retest Date:

The recommended retest period for Cysteamine HCl (2- MEA) is one year from the date of manufacture.

Storage and Shipping Conditions:

Store in a tightly closed container, under nitrogen or argon blanket, at 2-8°C (36-46°F). Store in a dry, well-ventilated area away from incompatible substances.

Package Sizes:

10kg, 25kg and 50kg pails.