BIOSPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	04-Feb-2025	04-Feb-2028	: Date of Next Review
Prepared By:	Taylor Yurick	BSI-COA-0139 v.8.2	: Supersedes
QA/QC Approval:	Jessica DeMaio	Hannah Kuchmas	: Management Approval
Reason for Revision:	See Revision History in MasterControl.		

CERTIFICATE OF ANALYSIS

TRIS

BIO EXCIPIENT GRADE / TRIS-3255

LOT: TRIS-S01-0225-0046

$NH_2C(CH_2OH)_3$ ⅄ F.W. 121.14 g/mol. ⅄ CAS# 77-86-1

Manufacturing Date: 10/03/24

Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Site: 100 Majestic Way, Bangor PA, 18013

Meets or Exceeds USP, EP and JPC Specifications

USP COMPENDIA

ANALYSIS	SPECIFICATION	TEST RESULT
Assay (Dried Basis)	99.0-101.0%	99.9%
Identification A	Passes Test	Passes Test
Identification B	Passes Test	Passes Test
Identification C	Passes Test	Passes Test
Loss on Drying	1.0% max.	0.2%
Melting Range	168-172°C	170 - 171 °C
pH (1 in 20)	10.0 – 11.5	10.9
Residue on Ignition	0.1% max.	< 0.1%

EP COMPENDIA

ANALYSIS	SPECIFICATION	TEST RESULT
Appearance of Solution	Passes Test	Passes Test
Assay (Dried Basis)	99.0-100.5%	99.9%
Chloride (Cl)	≤ 100 ppm	< 100 ppm
Identification A	Passes Test	Passes Test
Identification B (Melting Range)	168-172°C	170 - 171 °C
Identification C	Passes Test	Passes Test
Identification D	Passes Test	Passes Test
Iron (Fe)	10 ppm max.	< 0.30 ppm
Loss on Drying @105°C	0.5% max.	0.2%

ANALYSIS	SPECIFICATION	TEST RESULT
pH (5%)	10.0-11.5	10.9
Related Substances	≤ 1.0%	< 0.03%
Sulfated Ash	0.1% max.	< 0.1%

JPC ANALYSIS

ANALYSIS	SPECIFICATION	TEST RESULT
Arsenic (As)	1.6 ppm max.	≤ 1.6 ppm
Assay (Dried Basis)	99.0-101.0%	99.9%
Clarity and Color of Solution	Passes Test	Passes Test
Heavy Metals	8 ppm max.	≤ 8 ppm
Identification A	Passes Test	Passes Test
Identification B	Passes Test	Passes Test
Loss on Drying	0.5% max.	0.2%
Melting Point	168-172°C	170 - 171 °C
pH	10.3 – 10.7	10.6
Residue on Ignition	0.1% max.	< 0.1%

ADDITIONAL ANALYSES

ANALYSIS		SPECIFICATION	TEST RESULT
Appearance and Color		White, crystalline powder to needle-like crystals	White, crystalline powder to needle-like crystals
Absorbance (1M)	260nm	0.06 a.u. max	< 0.06 a.u.
	280nm	0.06 a.u. max	< 0.06 a.u.
	430nm	0.01 a.u. max	< 0.01 a.u.
Absorbance (10%)	260nm	0.03 a.u. max.	< 0.03 a.u.
	280nm	0.02 a.u. max.	< 0.02 a.u.
	430nm	0.004 a.u. max.	0.001 a.u.
Absorbance (40%)	290nm	0.2 a.u. max.	< 0.2 a.u.
APHA Color, 20% Solution		20 APHA max.	< 20 APHA
Assay (Ultrapure, Dried Basis)		99.9% min	100.1%
Endotoxins		≤ 2.5 EU/g	< 1.0 EU/g
Enzymes	DNase	None	None
	Protease	None	None
	RNase	None	None

ANALYSIS		SPECIFICATION	TEST RESULT
Heavy Metals (As Pb)		1 ppm max.	≤ 1 ppm
Insoluble Matter		0.005% max.	< 0.005%
Karl Fischer Water		1.0% max.	0.1%
Loss on Drying		0.3% max.	0.2%
Microbial Content	TAMC	≤ 100 CFU/g	< 10 CFU/g
	TYMC	≤ 100 CFU/g	< 10 CFU/g
Related Substances		0.1% max.	< 0.03%
Residue on Ignition		0.05% max.	< 0.01%
Trace Metals	Arsenic (As)	≤ 1.6 ppm	≤ 1.6 ppm
	Calcium (Ca)	≤ 1 ppm	≤ 1 ppm
	Copper (Cu)	≤ 1 ppm	≤ 1 ppm
	Iron (Fe)	≤ 1 ppm	≤ 1 ppm
	Lead (Pb)	≤ 1 ppm	≤ 1 ppm
	Magnesium (Mg)	≤ 5 ppm	≤ 5 ppm
	Manganese (Mn)	≤ 1 ppm	≤ 1 ppm
	Zinc (Zn)	≤ 1 ppm	≤ 1 ppm

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0007

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

RESIDUAL SOLVENTS: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: David McCall Date: 2/4/25 Job Title: QA Tech III

Reviewed by: Jason Bergh Date: 2/5/25 Job Title: QA Supervisor