

# **GMP** Solution

**ICH-Q7 GMP Manufactured Product** 

# Sodium Hydroxide 0.5N Soln., GMP, LBLE, Excipient Grade

Low Chloride, Low Iron, BET tested, Made with WFI, Sterile Filtered into Sterile Single Use Pkg.

#### **INTENDED FOR USE IN PHARMACEUTICAL GMP PROCESSES**

High Purity Sodium Hydroxide 0.5N solution is intended for use in critical pharmaceutical processes, both upstream and downstream. This product is manufactured utilizing a proprietary, fully dedicated, validated GMP system that utilizes multiple manufacturing and purification steps to achieve high purity results without the use of pellets.

# Na<sup>+</sup>OH<sup>-</sup>

Formula: NaOH F.W.: 40.00 g/mol

**Density:** 1.020 g/cm<sup>3</sup> at 20°C

**Storage Temp:** Ambient

CAS #: 1310-73-2 EC#: 215-185-5 UN: UN1824 ADR: 8,II Merck Index: 14,08627

#### BIO EXCIPIENT GRADE | Product Code: NAHY-3150 | Previously: NH3150

NaOH • F.W. 40.00 g/mol. • CAS# 1310-73-2



These are general specifications. BioSpectra will customize our products to meet your quality based requirements.

ANALYSIS	SPECIFICATIONS	
Appearance and Color	Clear / Colorless Liquid	
Chloride	≤ 5 ppm	
Endotoxins	≤ 2.0 EU/mL	
Heavy Metals (as Pb)	≤1 ppm	
Iron (Fe)	≤ 0.5 ppm	
Normality	0.480N - 0.520N	
Sterile Filtered	StyLux ST 0.2 Ultra Cap HD Filter from Meissner	
Sterile Filtered in Sterile BPC	Verified	

## **General Product Description:**

The manufacturing of Bio Excipient Grade Sodium Hydroxide NAHY-3150 is performed at BioSpectra's Bangor, PA, US FDA registered, GMP facility and is conducted in a dedicated processing area using only dedicated equipment.

- Molecular Formula: NaOH
- Molecular Weight: 40.00 g/mol
- CAS #: 1310-73-2
- Sodium Hydroxide 0.5N solution is a clear, colorless liquid.
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all Sodium Hydroxide 0.5N solution, NAHY-3150
  manufactured at BioSpectra and its raw materials are not derived from or
  come in contact with animal parts, products and/or byproducts.
- Sodium Hydroxide 0.5N solution manufactured at BioSpectra and any raw materials used in the manufacture of Sodium Hydroxide 0.5N solution at BioSpectra are not subject to genetic modification.



## Quality Assurance / Regulatory Support / Quality Control

BIOSPECTRA  Key Compliance Attributes of BioSpectra Grades	Bio Excipient Grade ICH-Q7 Compliant Manufactured
Suitable for Research and Diagnostic	✓
Each Batch 100% Analyzed	✓
Management of Change	✓
Validated Analytical Methods	✓
Compendial Testing	✓
Trace Metals Analyzed	✓
Stability Testing Program	✓
BioSpectra Supply Chain Audit Trail	✓
Product Origin Statement	✓
Customer Quality Audits	✓
Validated Manufacturing Process	✓
US Manufactured at BioSpectra	✓
IPEC cGMP Compliant Manufactured	✓
Customized Additional Specifications	✓
Multi-Compendial Testing	✓
Low Bioburden Low Endotoxin (LBLE)	✓
Enzyme Tested	✓
Suitable for use as Excipient	✓
Microbial / Endotoxin Tested	✓
Manufactured in FDA Registered Facility	✓
Customized Manufacturing Schedule	<b>V</b>
Custom Regulatory Packet Accelerated Stability	<b>▼</b>
Video Conference access to BioSpectra Sites	<i>→</i>
Complete access to Product Traceability	✓
Access to Supply Chain Information	✓
ICH-Q7 Qualified Utilities	✓
ICH-Q7 Compliant Manufactured	✓
Type IV Drug Master File	✓

✓ indicates an attribute or level of compliance which is granted or available based on the purchase of the product grade.

**Bio Excipient Grade:** Intended for use as ICH-Q7 Compliant Excipient

**LBLE:** LBLE applies when product specifications include requirements for Bioburden Testing (TAMC/TYMC and/or Endotoxin).

LBLE stands for Low Bioburden, Low Endotoxin non-sterile products suitable for further use in parenteral manufacturing and other sterile applications.

#### **GMP Compliance:**

Bio Excipient Grade Sodium Hydroxide Solution 0.5N, NAHY-3150 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Sodium Hydroxide Solution 0.5N is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

#### **Retest Date:**

The recommended retest period for Sodium Hydroxide 0.5N solution is two years from the date of manufacture.

#### **Storage and Shipping Conditions:**

Ship and store in ambient temperature, there is no impact to the product within ambient conditions of 10-40°C. Store in a clean and dry area. Store in the original container.

Material will freeze at slightly lower temperatures. Keep above 16°C to prevent freezing. Warming the product will allow for full dissolution of material.

#### **GHS Classification:**

Hazard Pictogram (GHS & CLP)



Signal Word (GHS & CLP): Danger

Hazard Statements (GHS & CLP)

H290 - May be corrosive to metals.

H314 - Causes severe skin burns and eye damage.

## **Stability and Reactivity:**

Chemical Stabilitu: Stable.

Possibility of Hazardous Reactions: Will not occur. Incompatible Materials: Acids, organic materials, chlorinated solvents, aluminum, phosphorus, zinc, tin. Hazardous Decomposition Products: Sodium oxides.

#### **Physical and Chemical Properties:**

Appearance: Colorless liquid.

Odor: Odorless.

Odor threshold: Not Available.

pH: ~14

Boiling range: 100°C to 140°C Flash Point: Not flammable. Density: 1.020 g/cm³ at 20°C Solubility: Soluble in water.

#### **Package Sizes:**

940L totes, 200L drums, 19L pails, 10L pails, 4x4L case and 6x1L case.

